§ 172.215

Component	Limitations
Vinyl chloride-vinylidene chloride copolymer	As an aqueous dispersion containing a minimum of 75 percent water when applied.
Polyethylene glycol Polyvinylpyrrolidone Potassium persulfate Propylene glycol alginate Sodium decylbenzenesulfonate	Complying with § 172.820. As a defoamer and dispersing adjuvant. As an adjuvant. Do. Do. Do.

(4) In lieu of the components listed in paragraph (b) (2) and (3) of this section, the following rosin derivative and either or both of the listed adjuvants:

Component	Limitations
Calcium salt of partially dimerized rosin	Having a maximum drop-softening point of 197 °C and a color of H or paler. It is prepared by reaction with not more than 7 parts hydrated lime per 100 parts of partially dimerized rosin. The partially dimerized rosin is rosin that has been dimerized by sulfuric acid catalyst to a drop-softening point of 95 °C to 105 °C and a color of WG or paler.
Petroleum naphtha	As adjuvant. Complying with § 172.250.
Sperm oil	As adjuvant.

[42 FR 14491, Mar. 15, 1977; 49 FR 5747, Feb. 15, 1984, as amended at 51 FR 2693, Jan. 21, 1986; 52 FR 18911, May 20, 1987; 61 FR 14245, Apr. 1, 1996]

§172.215 Coumarone-indene resin.

The food additive coumarone-indene resin may be safely used on grapefruit, lemons, limes, oranges, tangelos, and tangerines in accordance with the following prescribed conditions:

- (a) The food additive is manufactured by the polymerization of a crude, heavy coal-tar solvent naphtha meeting the following specifications:
- (1) It is a mixture of indene, indan (hydrindene), substituted benzenes, and related compounds.
- (2) It contains no more than 0.25 percent tar bases.
- (3) 95 percent distills in the range 167 $^{\circ}$ C-184 $^{\circ}$ C.
- (b) The food additive meets the following specifications:
- (1) Softening point, ring and ball: 126 °C minimum as determined by ASTM method E28-67 (Reapproved 1982), "Standard Test Method for Softening Point by Ring-and-Ball Apparatus," which is incorporated by reference. Copies may be obtained from the American Society for Testing Materials, 1916 Race St., Philadelphia, PA 19103, or may be examined at the Office of the Federal Register, 800 North Capitol Street, NW., suite 700, Washington, DC 20408
 - (2) Refractive index (n^{25}/D) 1.63–1.64.
- (c) It is used or intended for use as a protective coating for grapefruit, lemons, limes, oranges, tangelos, and tan-

gerines whereby the maximum amount of the resin remaining on the fruit does not exceed 200 parts per million on a fresh-weight basis.

- (d) To assure safe use of the additive:
- (1) The label of the market package or any intermediate premix of the additive shall bear, in addition to the other information required by the act:
- (i) The name of the additive, coumarone-indene resin.
- (ii) A statement of the concentration of the additive therein.
- (2) The label or accompanying labeling shall bear adequate directions that, if followed, will result in a finished food not in conflict with the requirements of this section.

 $[42\ FR\ 14491,\ Mar.\ 15,\ 1977,\ as\ amended\ at\ 49\ FR\ 10103,\ Mar.\ 19,\ 1984]$

§ 172.225 Methyl and ethyl esters of fatty acids produced from edible fats and oils.

Methyl esters and ethyl esters of fatty acids produced from edible fats and oils may be safely used in food, subject to the following prescribed conditions:

- (a) The additive consists of a mixture of either methyl or ethyl esters of fatty acids produced from edible fats and oils and meets the following specifications:
- (1) Not less than 90 percent methyl or ethyl esters of fatty acids.